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Tuning the magnetocrystalline anisotropy of rare-earth free $L1_0$ -ordered $Mn_{1-x}TM_xAl$ magnetic alloy (TM = Fe, Co, or Ni) with transition elements

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ABSTRACT

Keywords: First-principles calculations Hard magnetic material Magnetic properties Rare-earth free *L*1₀-ordered magnetic alloy Tuning of the magnetocrystalline anisotropy of MnAl was studied by substituting Mn of MnAl with transition elements (Fe, Co, or Ni). The Brillouin function and semi-empirical Callen and Callen relation predicted the thermal behaviors of saturation magnetization and magnetocrystalline anisotropy energy. First-principles calculations based on density functional theory (DFT) were performed to calculate the electronic structures of $Mn_{0.5}TM_{0.5}Al$, where TM = Mn, Fe, Co, and Ni. The estimated total magnetic moment of $Mn_{0.5}TM_{0.5}Al$ decreases as the number of valence electrons (*n*) of TM (e.g., 7 for Mn ($3d^5 4 s^2$), 8 for Fe ($3d^6 4 s^2$), 9 for Co ($3d^7 4 s^2$), and 10 for Ni ($3d^8 4 s^2$)) increases. Ni-substituted MnAl becomes ferrimagnetic, while other TM-substituted MnAl retain a ferromagnetic state. Curie temperature rapidly decreases with increasing the valence electrons from 685 K for MnAl to 20 K for Ni-substituted MnAl. Thermomagnetic behaviors of $Mn_{0.5}TM_{0.5}Al$ (TM = Mn, Fe, Co, or Ni) are reported. Our magnetocrystalline anisotropy energy (MAE) calculations demonstrate that the magneto-crystalline anisotropy changes to the in-plane from the out-of-plane (uniaxial) direction for Co– and Ni-substituted MnAl. The *K* reaches a maximum of 2.98 MJ/m³ at n = 8, *i.e.*, Fe substitution.

1. Introduction

Consumption of rare-earth (RE) elements, in particular, Nd and Dy, will outstrip the global supply within a decade due to skyrocketing demand for electric vehicles (EVs), wind turbine generators, and other energy applications requiring permanent magnets (PMs) [1]. PMs play a crucial role in energy technologies. Therefore, RE-free permanent magnets are emerging for scientific and technological interests.

A permanent magnet (PM) needs a high magnetocrystalline anisotropy; therefore, a high maximum energy product (*BH*)_{max}. Accordingly, manganese (Mn)-based alloys have been proposed as promising candidates for rare-earth-free permanent magnets. The RE-free *L*1₀-ordered MnAl alloys received much attention [2,3]. Mn has the highest magnetic moment among transition metals (TMs) [4] and is inexpensive. However, the Mn element is antiferromagnetic due to direct exchange coupling between Mn atoms when the distance between them is close to 2.83 Å [5,6] but becomes ferromagnetic when it alloys with Al. The exchange integral changes its sign at a considerable distance between the Mn atoms. The $L1_0$ -ordered MnAl shows potential in achieving higher saturation magnetization (M_S) and (BH)_{max} than those of Nd-Fe-B above 473 K due to its high T_C of 650 K but lower magnetization below 473 K [7] and unstable ferromagnetic τ phase. Improvement in (BH)_{max} requires minimization of Mn-Mn antiferromagnetic interactions in Mn-Al, narrowing of anisotropy distribution, breakdown in intergranular exchange, and thermal stability of τ -phase. The improvement seems difficult unless the third element is added to MnAl. Therefore, we have inserted a carbon atom into the ($\frac{1}{2}$, $\frac{1}{2}$, $\frac{1}{2}$) site of the $L1_0$ -ordered MnAl unit cell to study τ -phase phase stability using first-principles calculations based on density functional theory. It was found that a carbon content of 2.33 at% gives the most stable τ -phase $L1_0$

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Received 6 August 2022; Received in revised form 21 October 2023; Accepted 7 November 2023 Available online 11 November 2023 0304-8853/© 2023 Elsevier B.V. All rights reserved. $(Mn_{0.5}Al_{0.5})_{100-x}C_x$ that has the lowest formation energy and highest saturation magnetization among the studied carbon contents (x = 0—3.03 *at*%) [8]. It is noted that a change in magnetocrystalline anisotropy (*K*) with carbon addition was not noticeable.

On the other hand, TM (transition element)-doped Mn-Al, such as Fe [9,10], Co [11], Ni [12,13], and Cu [14-16], have been studied for magnetic properties. Manchanda et al. performed the first-principles calculation on Fe-doped $L1_0$ -ordered MnAl (Mn_{16-x}Fe_xAl₁₆) [10]. The calculated total magnetic moment per supercell decreased to 34.01 μ_B at $x = 10.6 (Mn_8Fe_8Al_{16})$ from 38.06 μ_B (Mn₁₆Al₁₆; x = 0.0) at 0 K, but K increased by 41.2 % from 1.77 MJ/m^3 for $Mn_{16}Al_{16}$ to 2.5 MJ/m^3 for $Mn_8Fe_8Al_{16}$. However, the theoretical T_C and temperature-dependent magnetic properties of Fe-doped Mn-Al were not reported. Xiang et al. found an increase in lattice constant a and a decrease in lattice constant cby doping L1₀-ordered Mn₅₅Al₄₅ with Co [11]. The saturation magnetization (M_S) and intrinsic coercivity (H_{ci}) increased by 3 at% Co addition, therefore higher $(BH)_{max}$. This is attributed to the stabilization of the τ-phase Mn-Al by Co-doping. Feng et al. studied Ni-doped MnAl-C and found that 0.6 at% Ni doping results in M_S of 0.73 T, H_{ci} of 3.2 kOe, and (BH)max of 6.16 MGOe [12]. Morisako et al. experimentally found that the phase of $Mn_{60\mathchar`x}Al_{40}Ni_x$ (x $=0\sim35$) sputtered thin film changed to κ -phase at 7 at% Ni from the τ -phase (L1₀-ordered structure) at x = 0.0 [13]. As Ni concentration increases, the lattice constant *a* increases, and lattice constant c decreases. The $M_{\rm S}$ and $H_{\rm ci}$ increase from 120 emu/ cc and 2 kOe to 200 emu/cc and 3 kOe, respectively, at 3 at% Ni. Recently, Feng et al. reported that Ni addition to MnAl-C improves the squareness of the demagnetization curve by reducing the highly twinned non-recrystallized regions [17]. For Cu-substituted Mn-Al, the substitution decreased $M_{\rm S}$, remanent magnetization $(M_{\rm r})$, $H_{\rm ci}$, and $(BH)_{\rm max}$ but did not affect $T_{\rm C}$ in the range of Cu concentration (0 ~ 6 *at*%) [14].

All the above studies confirm that TM ferromagnetic element is crucial in modifying the magnetic properties of RE-free $L1_0$ -ordered Mn-Al. However, TM-doping-related magnetocrystalline anisotropy energy, including anisotropy direction change with TM elements, has not been thoroughly studied. Magnetocrystalline anisotropy energy (MAE: H_K or K (anisotropy constant)) is one of two key factors (M_S and H_c) determining the (BH)_{max} of an anisotropic permanent magnet. Magnetic anisotropy of $L1_0$ -ordered Mn-Al can be tuned but not comprehensively studied yet. Furthermore, no report exists on the $M_S(T)$ and K(T) for $Mn_{0.5}TM_{0.5}Al$, where TM is Fe, Co, or Ni. MAE is subject to the nature of the electronic structure near the Fermi energy, suggesting that the MAE could be controlled by tuning the band structure around the Fermi energy by doping MnAl with TM.

In this paper, we report the electronic structures of TM (Fe, Co, Ni)doped $L1_0$ -ordered MnAl; therefore, MAE, otherwise anisotropy constant (*K*), saturation magnetization (*M*_S), Curie temperature (*T*_C), *c/a* (lattice constants) ratio effect (*i.e.*, strain) on *K*, *M*_S(T), and *K*(T). Firstprinciples calculations based on density functional theory (DFT) were performed, as implemented in the WIEN2k code [18]. In particular, it was found that the anisotropy of $L1_0$ -ordered MnAl changes from the out-of-plane direction to the in-plane direction with substitutional Co or Ni doping.

2. CRYSTAL STRUCTURE AND CALUCLATION MTHOD

A. Crystal Structure.

Fig. 1 shows the crystal structure of TM (Fe, Co, Ni)-doped $L1_0$ -ordered MnAl. The Mn_{0.5}TM_{0.5}Al unit cell has two Mn atoms of (0, 0, 0) and (1/2, 1/2, 0) sites and two Al atoms of (1/2, 0, 1/2) and (0, 1/2, 1/ 2) sites [2,19]. The TM substitutes for the Mn atom in (1/2, 1/2, 0) site of MnAl. Lattice parameters are determined after having the Mn_{0.5}TM_{0.5}Al unit cell relaxed and summarized in Table 1. Both the *c/a* ratio and volume of Mn_{0.5}TM_{0.5}Al decrease as the TM valence electron number (*n*) increases from 7 (Mn) to 10 (Ni). For the Mn_{0.5}TM_{0.5}Al (TM = Mn, Fe, Co, or Ni), the following *n* are used in electronic structure calculations: 7 for Mn (3 d^5 4 s^2), 8 for Fe (3 d^6 4 s^2), 9 for Co (3 d^7 4 s^2), 10



Fig. 1. Crystal structure (unit cell) of $L1_0$ -ordered Mn_{0.5}TM_{0.5}Al (TM = Fe, Co, Ni) alloy.

Table .	L				
Lattice	parameters	of $L1_0$ -0	ordered M	/In₀ ₅T	`M₀ ⊧

Material	Lattice Constant (Å)		Volume (Å ³)	c/a
	а	с		
MnAl	3.84	3.34	49.26	0.87
Mn _{0.5} Fe _{0.5} Al	3.85	3.21	47.65	0.84
Mn _{0.5} Co _{0.5} Al	4.01	2.87	46.07	0.72
Mn _{0.5} Ni _{0.5} Al	4.03	2.82	45.82	0.70

for Ni $(3d^8 4 s^2)$, and 3 for Al $(3 s^2 3p^1)$.

3. B. Calculation

After relaxing the unit cell volume of $Mn_{0.5}TM_{0.5}Al$ (TM = Fe, Co, Ni) by minimizing the total energy to find their equilibrium lattice constants in Table 1, the Kohn-Sham equation, $\hat{H}_{KS}\Psi(r) = \epsilon_i\Psi(r)$, is solved with the relaxed lattice constants to calculate electronic structure. The Hamiltonian (\hat{H}_{KS}) for the Kohn-Sham equation is expressed as

$$\widehat{H}_{KS} = \sum_{i} \left[-\frac{\hbar^2 \Delta_i}{2m_e} + \sum_{l} \frac{-e^2}{4\pi\varepsilon_0} \frac{Z_l}{|r_i - R_l|} \right] + \frac{1}{2} \sum_{i \neq j} \frac{e^2}{4\pi\varepsilon_0} \frac{1}{|r_i - r_j|}$$
(1)

where the first term is the kinetic energy, the second term is nuclei energy (lattice potential), and the last term is the sum of the electron exchange and correlation energies (interaction) [20].

The corresponding wave function is $\Psi(\mathbf{r}) = \sum C_{kn} \varphi_{kn}$, where the wave (φ_{kn}) consists of a partial atomic wave in an atomic sphere (*as*) and a plane wave of the interstitial region (*ir*) of the MnAl unit cell.

The partial atomic wave is $\phi_{k_n} = [A_{lm}^K u_l(r,\varepsilon) + B_{lm}^K \dot{u}_l(r,\varepsilon)] Y_{lm}(r)$, and the plane wave is $\phi_{k_n} = e^{i(k+Kn)r}$. A_{lm}^K and B_{lm}^K are the coefficients for matching the plane wave. u_l is the numerical solution of the radial Schrödinger equation in a given spherical potential. \dot{u}_l is the energy derivative of u_l . Y_{lm} are the spherical harmonics of angular momentum land quantum number m.

The WIEN2k code, based on density functional theory (DFT) within the local-spin-density approximation (LSDA), with the full-potential linearized augmented plane wave (FPLAPW) method, is used to conduct the first-principles calculations; therefore, electronic structure [18]. All calculations use $19 \times 19 \times 27$ k-point mesh, generating 1400 kpoints in the irreducible part of the Brillouin zone.

Regarding magnetocrystalline anisotropy calculations, after adding spin–orbit coupling Hamiltonian $(H_{so}), H_{SO} = -\frac{e\hbar}{4m^2c^2}\sigma \bullet \nabla \varphi(r) \times p = -\frac{e\hbar^2}{2m^2c^2} \frac{1}{\sigma} \frac{d\varphi}{dr} L \bullet S$, to the H_{ks} , where *c* is the speed of light, φ is the potential energy of the electron, σ is the spin, *p* is momentum operator, *L* is the orbital angular momentum, and *S* is the spin angular momentum [21], the Kohn-Shame equation is solved for eigenvalues $\varepsilon_i(\hat{n}_1)$ and $\varepsilon_i(\hat{n}_2)$; therefore, the magnetocrystalline anisotropy energy (ΔE_{MAE}) is calculated by Eq. (2).

where \hat{n}_1 and \hat{n}_2 are easy and hard spin directions, respectively. Accordingly, magnetocrystalline anisotropy energy (MAE) of Mn-TM-Al is calculated using the total energy difference between $\langle 001 \rangle$ and $\langle 100 \rangle$ spin configurations ($\Delta E = E_{\langle 100 \rangle} - E_{\langle 001 \rangle}$), *i.e.*, the magnetic force theorem.

To calculate the temperature (T) dependence of saturation magnetization $M_s(T)$ and magnetocrystalline anisotropy constant K(T), one needs Curie temperature (T_c). The exchange integrals (J_{0j}) are calculated for the T_c by the energy difference between the ground and excited states. The exchange integral can be expressed by $J_{ij} = (\Delta_{ij} - \Delta_i - \Delta_j)/$

 $(4S_iS_jn_iz_{ij}\sigma_i^{(0)}\sigma_j^{(0)})$ [22], where S_i is the quantum spin of the *i*th Mn atom, Δ_i is the exchange energy difference between the ground and excited states when the *i*th Mn atom is reversed, n_i is the number of the *i*th atom, and z_{ij} is the number of neighboring the *j*th atom to the *i*th atom. The exchange integrals (J_{0j}) consider interactions over all neighboring spins, then $J_0 = \sum_j J_{0j}$ [23]. The T_C is then calculated with J_0 using the following mean-field approximation (MFA) [24]:

$$T_C = \frac{2}{3k_B} J_0 \gamma \tag{3}$$

where J_0 is the molecular field parameter calculated by the summation of the exchange integrals J_{0j} , and k_B is the Boltzmann constant (1.38 × 10^{-23} J/K). The factor γ equals S(S + 1)/S², where S is the spin angular momentum.

Now, M_S (T) is expressed by Eq. (4), *i.e.*, the Brillouin function (B(J, a')) [4]. Thus, one incorporates M_S (0), which is obtained from DOS, and T_C into Eq. (4) to calculate M_S (T):

$$M_{S}(\mathbf{T}) = M_{S}(0) \left(\frac{2J+1}{2J} \operatorname{coth}\left(\frac{2J+1}{2J}a'\right) - \frac{1}{2J} \operatorname{coth}\left(\frac{a'}{2J}\right)\right)$$
$$= M_{S}(0)B(J,a'), \tag{4}$$

where $a' = \frac{M/M_0}{T/T_c} \left(\frac{3J}{J+1}\right)$ and J is the total angular momentum quantum number.

To calculate temperature-dependent magnetocrystalline anisotropy constant *K*(T), we use the following Callen-Callen empirical relation (Eq. (5) [25]:

$$K(T) \propto K(0) [m(T)]^{(n(n+1)/2}$$
(5)

where m(T) is the normalized saturation magnetization $M_{\rm S}(T)/M_{\rm S}(0)$, and n is the power of the anisotropy function. The n is 2 for uniaxial anisotropy.

4. Results and discussion

4.1. Magnetic moment

The total energy of TM (Fe, Co, or Ni)-doped $L1_0$ -ordered MnAl was calculated using the equilibrium lattice parameters in Table 1 to determine the spin configurations. The volume and c/a ratio linearly decrease as valence electrons increase by substituting Mn with Fe, Co, and Ni in Table 1. The electron energy of the ferromagnetic arrangement between Mn and Fe or Co moments is lower than that of the antiferromagnetic structure of spins between them. On the other hand, when Ni substitutes

Mn, both spin and orbital moments of Ni are opposite to Mn's moment direction in Table 2, and the total energy of the opposite spin direction between Mn and Ni is lower than that of the same direction. Therefore, the total moment of Ni-doped MnAl is much lower than those of Fe- and Co-doped MnAl. These demonstrate that $Mn_{0.5}Ni_{0.5}Al$ holds the ferrimagnetic spin configuration. In contrast, other substituted $Mn_{0.5}TM_{0.5}Al$ (TM = Mn, Fe, or Co) are ferromagnetic because the spin and orbital moments of TM are aligned with the moments of Ni in the same direction.

Fig. 2 shows the density of states (DOS) for $Mn_{0.5}TM_{0.5}Al$ (TM = Mn, Fe, Co, or Ni). The DOS significantly changes with TM substitution for Mn because the atomic valence electron configurations differ after substitution. When Fe or Co substitutes the Mn atom, the d band in the up-spin state insignificantly changes, but the down-spin pseudogap disappears for both Fe and Co-doped MnAl. The Fermi energy $(E_{\rm F})$ lies in the up-spin pseudogap for all $Mn_{0.5}TM_{0.5}Al$ (TM = Fe, Co, and Ni). Valence electrons suppress (narrow) the pseudogap from Mn to Ni, suggesting that the stability of the compound decreases. Fe or Co substitution for Mn increases valence electrons of undoped-MnAl, which is a band-filling effect, resulting in enhanced spin polarization in the downspin state. This leads to a lower magnetic moment. However, when Ni substitutes Mn, it appears that *d*-*d* hybridization becomes weak, and the down-spin pseudogap also disappears, suggesting unstable composition, i.e., antibonding appearance. Adding TM to L10-ordered MnAl enhances spin polarization in the down-spin state. The DOS analysis shows that Mn_{0.5}TM_{0.5}Al structures are less stable than L1₀-ordered MnAl. This is because the $E_{\rm F}$ of $L1_0$ -ordered MnAl is located in the pseudogap in both up- and down-spin states, but the pseudogap in the down-spin state does not exist at the E_F for Mn_{0.5}TM_{0.5}Al (TM = Fe, Co, or Ni). In addition, the pseudogap of $Mn_{0.5}TM_{0.5}Al$ (TM = Fe or Ni) is located below the E_F ; therefore, anti-bonding occurs between neighboring Fe or Ni and Mn atoms. To stabilize the doped $L1_0$ -ordered MnAl, the E_F should be tuned to be located at the pseudogap by optimizing a doping element concentration.

Table 2 summarizes the calculated magnetic moments with corresponding saturation magnetization (M_S) of $Mn_{0.5}TM_{0.5}Al$. The total magnetic moment per unit cell of TM-doped MnAl decreases with increasing valence electrons. It is noted that the spin and orbital moments of Ni become negative, suggesting the ferrimagnetic spin configuration of $Mn_{0.5}Ni_{0.5}Al$, as mentioned above. Fig. 3(a) shows the magnetic moment per unit cell of Fe-, Co-, or Ni-doped L10-ordered MnAl as a function of the number of valance electrons, *i.e.*, substituting element. All calculated moments gradually decrease as the number of valance electrons increases. The calculated magnetic moment of L10ordered, undoped MnAl is 2.17 μ_B /f.u., which is smaller than 2.40 μ_B /f. *u*. in Ref. [2], 2.37 μ_B /*f.u.* in Ref. [3] and 2.397 μ_B /*f.u.* in Ref. [10]. Further, our calculated 3.32 μ_B /u.c. is also smaller than 4.251 μ_B /u.c. in Ref. [10] for Mn_{0.5}Fe_{0.5}Al. In electronic structure calculation, we used relaxed lattice parameters, but Sakuma and Manchanda used experimental room temperature lattice parameters. Manchanda et al. used the same lattice parameters as the lattice parameters of undoped MnAl for Mn_{0.5}Fe_{0.5}Al. Therefore, the differences between the moments in this study and the reported moments in Ref. [2,10] are attributed to using different lattice parameters in electronic structure calculations.

4.2. Magnetocrystalline anisotropy

We calculated the total energy difference between (100) and (001) spin configurations ($\Delta E = E_{(100)} - E_{(001)}$) for magnetocrystalline anisotropy constant (*K*). The calculated magnetocrystalline anisotropy energy (MAE) and constant (*K*) are summarized in Table 3.

Fig. 3(b) shows the calculated *K* as a function of valence electrons, *i. e.*, band filling. The *K* of undoped, $L1_0$ -ordered MnAl is 1.34 MJ/m³, and the easy axis is out-of-plane. When Fe substitutes for Mn, the *K* hugely increases to 2.98 MJ/m³ while retaining the out-of-plane magnetic anisotropy attributed to the change of valence electrons. This increasing

Table 2

Calculated spin and orbital magnetic moments (μ_B) of $L1_0$ -ordered $Mn_{0.5}TM_{0.5}Al$.

Material	ment ($\mu_{\rm B}$)) Orbital Moment (µ _B)				Total Moment ($\mu_{\rm B}/u.c.$)	Ms	$4\pi M_{\rm s}/10000$	
	Mn	TM	Al	Al Mn TM		Al		(emu/cm ³)	(T)
MnAl	2.16	2.16	-0.04	0.035	0.035	-0.0012	4.34	817.08	1.03
Mn _{0.5} Fe _{0.5} Al	1.99	1.30	-0.03	0.040	0.057	-0.0008	3.32	646.16	0.81
Mn _{0.5} Co _{0.5} Al	1.49	0.01	-0.02	0.020	0.004	-0.0005	1.49	301.58	0.38
Mn _{0.5} Ni _{0.5} Al	0.95	-0.06	-0.01	0.022	-0.005	-0.0004	0.89	179.16	0.23



Fig. 2. Density of states (DOS) of (a) L10-ordered MnAl, (b) Mn0.5Fe0.5Al, (c) Mn0.5Co0.5Al, and (d) Mn0.5Ni0.5Al.



Fig. 3. (a) Calculated magnetic moments (μ_B) per unit cell and (b) calculated magnetocrystalline anisotropy constant of $L1_0$ -ordered Mn_{0.5}TM_{0.5}Al (TM = Fe, Co, and Ni) at 0 K. *n* is the number of valance electrons for each substituting element.

Table 3

Magnetocrystalline anisotropy energy (MAE) and constant (K) for $L1_0$ -ordered Mn_{0.5}TM_{0.5}Al Alloys.

Material	MAE (meV/ <i>u.c.</i>)	<i>K</i> (MJ/m ³)
MnAl	0.415	1.34
Mn _{0.5} Fe _{0.5} Al	0.885	2.98
Mn _{0.5} Co _{0.5} Al	-0.086	-0.30
Mn _{0.5} Ni _{0.5} Al	-0.051	-0.18

trend agrees with the result of Manchanda et al. [10]. However, our calculated *K* of 1.34 MJ/m^3 for $L1_0$ -ordered MnAl is smaller than 1.50 MJ/m³ in Ref. [2], 1.53 MJ/m^3 in Ref. [3], and 1.77 MJ/m^3 in Ref. [10]. This difference in *K* between this work and the reported ones is attributed to different lattice parameters used in calculating *K*. As mentioned in the previous section, Sakuma and Manchanda *et al.* used the lattice parameters measured at 300 K, while this work used fully relaxed (equilibrium) lattice parameters at 0 K in electronic structure calculations.

On the other hand, when Co or Ni substitutes Mn, the *K* becomes negative and changes from 1.34 MJ/m³ to -0.3 MJ/m³ for Co and -0.18 MJ/m³ for Ni. Thus, the easy axis of Co– and Ni-substituted MnAl is in-plane, as shown in Fig. 4. The *K* increases as the number of valence electrons increases and reaches the maximum *K* at 8 of valence electrons and then decreases for a higher number of valence electrons than 8 in the Mn-TM-Al system [10,27,28]. This demonstrates that the magneto-crystalline anisotropy of $L1_0$ -ordered MnAl can be tuned by partially substituting TM for Mn.

MAE is related to the bonding strength [26], explained by pseudogap in DOS. The bonding status for Fe-doped MnAl is antibonding because the pseudo-gap of spin-down DOS is located below Fermi energy. The MAE (or *K*) can be explained by band filling [26]. The half occupation of the spin-down band (the number of valence electrons n =7.5) leads to the maximum MAE. The *n* for the 3*d* band is 7.5 (7 (Mn) + 8 (Fe) / 2) per formula unit of Mn_{0.5}Fe_{0.5}Al. Therefore, Fe-doping increases the MAE (or *K*) mainly by band filling effect, as shown in Fig. 3 (b). The sign of MAE (or *K*) changes to the negative when the *n* of the 3*d* band is higher than 7.5 but lower than n = 10.5 in the spin-down band, including the 4 s band. Co– and Ni-doped MnAl have n = 8 (7 (Mn) + 9 (Co) / 2) and n = 8.5 (7 (Mn) + 10 (Ni) / 2), respectively. These electron numbers are between 7.5 and 10.5. Therefore, our calculated *K* becomes negative, as shown in Fig. 3(b).

4.3. Temperature dependence of saturation magnetization and magnetocrystalline anisotropy constant

 $M_{\rm s}({\rm T})$ and magnetocrystalline anisotropy constant $K({\rm T})$, one needs $M_{\rm S}(0)$ and exchange integral J_0 to estimate Curie temperature $(T_{\rm C})$ of $Mn_{0.5}TM_{0.5}Al$. First, we calculated exchange integral J_0 with the number of nearest neighboring atoms and the Curie temperature $(T_{\rm C})$ by using Eq. (3). Table 4 summarizes the geometric parameters used in calculating the $T_{\rm C}$. The calculated $T_{\rm C}$ of $L1_0$ -ordered, undoped MnAl is 685 K, close to 650 K in Ref. [7]. The $T_{\rm C}$ sharply decreases with Fe substitution but gradually decreases with Co and Ni substitutions. The exchange integral J_{ii} is related to the ratio of the interatomic distance between atoms [29–31]. Most contribution to J_0 is from J_{02} (J_{Mn-Mn}) between the nearest Mn atoms along the z-axis. The lattice constant c and J_0 decrease as valence electrons increase from 7 (MnAl) to 11.5 (Mn_{0.5}Ni_{0.5}Al), as Tables I and IV show. Therefore, the T_C decreases by substituting Mn with TM. MnAl shows the longest distance (r_{02}) between Mn-Mn atoms along the c-axis and, consequently, the largest J_0 . Ni-doping leads to the smallest J_0 , therefore, the lowest T_C among the studied compositions. Our calculated $M_S(0)$ and T_C reasonably agree with the results in Ref. [2,3,7,10].

Now, the calculated $M_{\rm S}(0)$ in Table 2 and $T_{\rm C}$ in Table 4 are incorporated in the Brillouin function (B(J, a')), *i.e.*, Eq. (4), to investigate the thermal behaviors of saturation magnetization. To determine the total angular momentum quantum number (*J*) in Eq. (4), we varied *J* between $\frac{1}{2}$ and 3 and fitted Eq. (4) with experimental results in Ref. [32]. The $M_{\rm S}(T)$ with J = 2 is well matched with the experimental results of Mn₅₅Al₄₅ in Ref. [32], as shown in Fig. 5(a). Thus, we used J = 2 to calculate $M_{\rm S}(T)$ for Mn_{0.5}TM_{0.5}Al.

Fig. 5(b) shows the $M_{\rm S}({\rm T})$ for ${\rm Mn}_{0.5}{\rm TM}_{0.5}{\rm Al}$ (TM = Mn, Fe, Co, or Ni) estimated by Eq. (4). As the temperature increases, thermal disorder (*k*T), *i.e.*, thermal energy, increases against exchange energy ($E_{\rm ex}$) and opposes spontaneously aligned magnetic dipoles, forming spin cone. This implies that the width of the spin cone gets wider as temperature increases until the temperature reaches the paramagnetic state, resulting in the disappearance of magnetic ordering. It is noteworthy that the temperature dependence of saturation magnetization varies significantly among different compositions. This variation is associated with the magnetic anisotropy, as calculated in Fig. 5(c).

Regarding *K*(T), the use of the semi-empirical Callen-Callen relation in Eq. (5) reveals thermal behaviors of magnetocrystalline anisotropy constant of $Mn_{0.5}TM_{0.5}Al$ (TM = Mn, Fe, Co, or Ni) in Fig. 5(c). *K*(T) changes with *M*(T)/*M*((0) and by n(n + 1)/2 power law. Uniaxial crystal uses the *n* of 2 [4,25]. In this study, the MnAl structure is uniaxial; therefore, the n = 2 was applied to the Callen-Callen relation in Eq. (5). Regardless of the out-of-plane or in-plane spin configuration, the magnetocrystalline anisotropy decreases as temperature increases for all the studied compositions. The *K* for the undoped-MnAl decreases slowly until 150 K but dramatically after 150 K in Fig. 5(c). The calculated 1.11



Fig. 4. (a) (001) (out-of-plane) and (b) (100) (in-plane) spin configurations of $L1_0$ -ordered Mn_{0.5}TM_{0.5}Al.

To predict the temperature dependence of saturation magnetization

Table 4

The number of the nearest neig	hbor (z_{0i}) , cor	responding distance	(r_{0i}) , sum of the	e exchange integrals (J_0)	, and Curie temp	perature (T_C) for L1	0-Mn0 5TM0 5Al.
			(00)		, .		0 0.0 0.0

Material	The number of the nearest neighbor			 Distance (Á)	J_0 (mRy)	$T_{\rm C}$ (K)			
	201	Z02	Z03	Z04	<i>r</i> ₀₁	<i>r</i> ₀₂	<i>r</i> ₀₃	<i>r</i> ₀₄		
MnAl	4	2	4	_	2.71	3.34	3.84	_	4.88	685
Mn _{0.5} Fe _{0.5} Al	4	2	2	4	2.72	3.21	3.21	3.85	1.32	186
Mn _{0.5} Co _{0.5} Al	4	2	2	4	2.84	2.87	2.87	4.01	1.12	157
Mn _{0.5} Ni _{0.5} Al	4	2	2	4	2.85	2.82	2.82	4.03	0.14	20



Fig. 5. (a) The temperature dependence of magnetization with various angular momentum quantum numbers (J = 1/2. 1, 2, 3) for Mn₅₅Al₄₅ and temperature dependence of (b) saturation magnetization (M_S) with J = 2, and (c) magnetocrystalline anisotropy constant (K) for Mn_{0.5}TM_{0.5}Al.

MJ/m³ of *K*(300 K) is close to the experimental *K* of 0.93 MJ/m³ at 300 K [33], but the *K* for TM-doped MnAl is negligible at 300 K in Fig. 5(c). Co– and Ni-doped MnAl keep the in-plane magnetization, while the magnetization of Fe-doped MnAl is in the out-of-plane below its $T_{\rm C}$. Magnetic ordering temperature, *i.e.*, $T_{\rm C}$, is related to exchange integral (J_0), which can be controlled by the doping element and its concentration. Therefore, the magnetic anisotropy of MnAl can be tuned by partially substituting TM for Mn.

(b)

5. Conclusion

The magnetocrystalline anisotropy of $L1_0$ -ordered MnAl (τ -phase) was tuned by partially substituting Mn of MnAl with the transition elements (Fe, Co, Ni). The Curie temperature sharply decreases with increasing the valence electrons by substituting Mn with Fe, Co, or Ni. The estimated magnetocrystalline anisotropy constant (*K*) of Mn_{0.5}TM_{0.5}Al is 1.34 MJ/m³ for TM = Mn, 2.98 MJ/m³ for TM = Fe, -0.30 MJ/m^3 for TM = Co, and -0.18 MJ/m^3 for TM = Ni. Co– and Ni-substitutions change the magnetocrystalline anisotropy of MnAl to the in-plane direction. The *K* reaches a maximum of 2.98 MJ/m³ at n = 8, *i*.

e., Fe substitution.

CRediT authorship contribution statement

(c)

Minyeong Choi: Methodology, Software, Validation, Formal analysis, Investigation, Writing – original draft, Writing – review & editing. Yang-Ki Hong: Conceptualization, Methodology, Software, Validation, Formal analysis, Investigation, Writing – original draft, Writing – review & editing, Supervision, Project administration, Funding acquisition. Hoyun Won: Formal analysis, Investigation, Writing – original draft. Chang-Dong Yeo: Conceptualization, Methodology, Software, Validation, Formal analysis, Investigation, Writing – original draft, Writing – review & editing, Supervision. Nayem M.R. Shah: Formal analysis, Investigation, Writing – original draft. Byoung-Chul Choi: Formal analysis, Investigation, Writing – original draft. Haein Choi-Yim: Formal analysis, Investigation, Writing – original draft. Haein Choi-Yim: Formal analysis, Investigation, Writing – original draft. Jan-Ulrich Thiele: Formal analysis, Investigation, Writing – original draft.

Declaration of Competing Interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

Data availability

Data will be made available on request.

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